



D2019

		REVISION	RIVET CODE SHALL BE PER NAS 523		QTY. REQUIRED		PART NO.		ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR	
		DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		APPROVAL		CONTRACT NO.		DART AERO ACCESSORIES INC				
		APPROVED					DRAWN BRADLEY		DATE 9/12/15	CLIENT			
		DESCRIPTION  OF  CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		D=DIMPLE DN=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		DESIGN BRADLEY		TITLE FLANGE		
			GENERAL		LIMITS		BASIC CODES		STRESS		CODE		
			1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125+ 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 . XXX ± .010 2. ANGLES           1 W* 3. PARALLELISM   1 .0025 4. ECCENTRICITY   .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		BJ=MS20470AD BB=MS20426AD		CHECKED		DWG. NO. D 2019		REV. A
									CLIENT		SCALE		SHT OF
		REPORT ALL DISCREPANCIES — DO NOT SCALE											